





CS 59Pa offers an extensive range of non-insulated profiles for the construction of elegant and moderately priced aluminium frames in functional style. Therefore CS 59Pa is the ideal system for outdoor applications in warm climates but it can also be used for the partitioning of indoor office spaces.

The system is available in inward and outward opening windows and inward and outward opening flush doors.





TECHNICAL CHARACTERISTICS									
Style variants		FUNCTIONAL	RENAISSANCE						
Min while width in and a selection window.	Frame	49 mm	55 mm						
Min. visible width inward opening window	Vent	31 mm	31 mm						
Min visible width sutward analize window	Frame	19.5 mm							
Min. visible width outward opening window	Vent	89 mm	-						
Min. visible width inward opening window door	Frame	60 mm	-						
	Vent	64 mm	-						
Min. visible width inward opening flush door	Frame	61.5 mm	-						
	Vent	72.5 mm	-						
Min visible width autword appring flush door	Frame	36.5 mm	-						
Min. visible width outward opening flush door	Vent	97.5 mm	-						
Min. visible width T-profile		74 mm	74 mm						
2	Frame	50 mm	59 mm						
Overall system depth window	Vent	59 mm	68 mm						
Rebate height		25 mm	25 mm						
Glass thickness		up to 35 mm	up to 35 mm						
Glazing method		dry glazing with EPDM or neutral silicones							

PERFORMANCES													
	COMFORT												
	Acoustic performance (1) EN ISO 140-3; EN ISO 717-1	Rw (C; Ctr) = 36 (-1; -3) dB / 44 (-2; -4) dB, depending on glazing type											
	Air tightness, max. test pressure (2) EN 1026; EN 12207	1 (150 Pa)		2 (300 Pa)		3 (600 Pa)			4 (600 Pa)		a)		
	Water tightness ⁽³⁾ EN 1027; EN 12208	1A (0 Pa)	2A (50 Pa)	(100		4A 50 Pa)	5A (200 Pa)	6A (250 Pa)	7A (300 Pa)	87 (450		9A 600 Pa)	E (750 Pa)
	Wind load resistance, max. test pressure ⁽⁴⁾ EN 12211; EN 12210	1 (400 Pa)			2 0 Pa)	(12	3 00 Pa)	4 (1600 Pa)		5 (2000 Pa)		Exxx (> 2000 Pa)	
	Wind load resistance to frame deflection ⁽⁴⁾ EN 12211; EN 12210	A (+1/150)				B (+1/200)			C (+1/300)				
	SAFETY												
%	Burglar resistance ⁽⁵⁾ ENV 1627 - ENV 1630	WK 1				WK 2			WK 3				

This table shows possible classes and values of performances. The values indicated in red are the ones relevant to this system.

- The sound reduction index (Rw) measures the capacity of the sound reduction performance of the frame.
- The sound reduction index (tw) measures the capacity of the sound reduction performance of the frame.

 The air tightness test measures the volume of air that would pass through a closed window at a certain air pressure.

 The water tightness testing involves applying a uniform water spray at increasing air pressure until water penetrates the window.

 The wind load resistance is a measure of the profile's structural strength and is tested by applying increasing levels of air pressure to simulate the wind force. There are up to five levels of wind resistance (1 to 5) and three deflection classes (A,B,C). The higher the number, the better the performance.
- (5) The burglar resistance is tested by static and dynamic loads, as well as by simulated attempts to break in using specified tools.

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